

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006 (REACH)

Revision date: 22 May 2026

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Version: 1.1

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name/designation:

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1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture:

Lichthärtende Formulierung zur generativen Herstellung von Gussobjekten in der Präzisionsgießtechnik

1.3. Details of the supplier of the safety data sheet

Supplier (manufacturer/importer/only representative/downstream user/distributor):

detax GmbH

Carl-Zeiss-Str. 4

76256 Ettlingen

Germany

Telephone: +49 7243 510 0

E-mail: post@detax.com

Website: www.detax.com

1.4. Emergency telephone number

24h: +1-800-424-9300 (CHEMTREC worldwide)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008 [CLP]

Hazard classes and hazard categories	Hazard statements	Classification procedure
Skin corrosion/irritation (<i>Skin Irrit. 2</i>)	H315: Causes skin irritation.	Calculation method.
Respiratory or skin sensitisation (<i>Skin Sens. 1</i>)	H317: May cause an allergic skin reaction.	Calculation method.
Serious eye damage/eye irritation (<i>Eye Irrit. 2</i>)	H319: Causes serious eye irritation.	Calculation method.
Hazardous to the aquatic environment (<i>Aquatic Acute 1</i>)	H400: Very toxic to aquatic life.	Calculation method.
Hazardous to the aquatic environment (<i>Aquatic Chronic 3</i>)	H412: Harmful to aquatic life with long lasting effects.	Calculation method.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms:



GHS07

Exclamation mark



GHS09

Environment

Signal word: Warning

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Hazard components for labelling:

7,7,9(or 7,9,9)-trimethyl-4,13-dioxo-3,14-dioxo-5,12-diazahexadecane-1,16-diyl bismethacrylate; 2-hydroxyethyl methacrylate; Hydroxypropylmethacrylat; Phosphinoxid, phenylbis(2,4,6-trimethylbenzoyl)-

Hazard statements for health hazards

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.

Hazard statements for environmental hazards

H400	Very toxic to aquatic life.
H412	Harmful to aquatic life with long lasting effects.

Supplemental hazard information: none

Precautionary statements Prevention

P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection/hearing protection/....

Precautionary statements Response

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P321	Specific treatment (see ... on this label).
P362 + P364	Take off contaminated clothing and wash it before reuse.

Special rules for supplemental label elements for certain mixtures:

18,6 % percent of the mixture consists of ingredient(s) of unknown acute toxicity (oral).

13,7 % percent of the mixture consists of ingredient(s) of unknown acute toxicity (dermal).

4,1 % percent of the mixture consists of ingredient(s) of unknown acute toxicity (inhalative).

2.3. Other hazards

No data available

SECTION 3: Composition/information on ingredients

* 3.2. Mixtures

Hazardous ingredients / Hazardous impurities / Stabilisers:

Product identifiers	Substance name Classification according to Regulation (EC) No 1272/2008 [CLP]	Concentration
CAS No.: 72869-86-4 EC No.: 276-957-5	7,7,9(or 7,9,9)-trimethyl-4,13-dioxo-3,14-dioxo-5,12-diazahexadecane-1,16-diyl bismethacrylate Aquatic Chronic 2 (H411), Skin Sens. 1 (H317)  Warning Acute Toxicity Estimate ATE (dermal) > 2,000 mg/kg ATE (inhalation, vapour) > 5,000 mg/L	5 - < 11 weight-%
CAS No.: 868-77-9 EC No.: 212-782-2 Index No.: 607-124-00-X REACH No.: 01-2119490169-29	2-hydroxyethyl methacrylate Eye Irrit. 2 (H319), Skin Irrit. 2 (H315), Skin Sens. 1 (H317)  Warning Acute Toxicity Estimate ATE (oral) 5,564 mg/kg ATE (inhalation, vapour) = 5,050 mg/L	5 - < 10 weight-%
CAS No.: 27813-02-1	Hydroxypropylmethacrylat Eye Irrit. 2 (H319), Skin Sens. 1 (H317)  Warning Acute Toxicity Estimate ATE (dermal) > 2,000 mg/kg ATE (inhalation, vapour) > 5,000 mg/L	2 - < 5 weight-%

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Product identifiers	Substance name Classification according to Regulation (EC) No 1272/2008 [CLP]	Concentration
CAS No.: 6606-59-3	1,6-Hexanediol Dimethacrylat STOT SE 3 (H335), Skin Irrit. 2 (H315) ⚠ Warning	1 - < 3 weight-%
CAS No.: 162881-26-7 EC No.: 423-340-5 Index No.: 015-189-00-5 REACH No.: 01-2119489401-38	Phosphinoxid, phenylbis(2,4,6-trimethylbenzoyl)- Aquatic Chronic 4 (H413), Skin Sens. 1A (H317) ⚠ Warning	0 - < 1.33 weight-%

Full text of H- and EUH-phrases: see section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information:

In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible). Remove victim out of the danger area. Remove contaminated, saturated clothing. If unconscious but breathing normally, place in recovery position and seek medical advice. Do not leave affected person unattended.

Following inhalation:

Provide fresh air. In case of respiratory tract irritation, consult a physician.

In case of skin contact:

After contact with skin, wash immediately with plenty of water and soap. If skin irritation or rash occurs: Get medical advice/attention. Take off immediately all contaminated clothing.

After eye contact:

Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Following ingestion:

Rinse mouth. Let 1 glass of water be drunken in little sips (dilution effect). Get medical advice/attention if you feel unwell.

Self-protection of the first aider:

Use personal protection equipment.

4.2. Most important symptoms and effects, both acute and delayed

Skin corrosion/irritation Allergic reactions Serious eye damage/eye irritation

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Water spray jet alcohol resistant foam Extinguishing powder Carbon dioxide (CO2)

Unsuitable extinguishing media:

Full water jet

5.2. Special hazards arising from the substance or mixture

Combustible

Hazardous combustion products:

In case of fire: Gases/vapours, toxic

5.3. Advice for firefighters

Wear a self-contained breathing apparatus and chemical protective clothing.

5.4. Additional information

Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Personal precautions:

Remove persons to safety.

Protective equipment:

Wear protective gloves/protective clothing/eye protection/face protection.

6.1.2. For emergency responders

Personal protection equipment:

Personal protection equipment: see section 8

6.2. Environmental precautions

Do not allow to enter into surface water or drains.

6.3. Methods and material for containment and cleaning up

For containment:

Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents).

6.4. Reference to other sections

Safe handling: see section 7 Personal protection equipment: see section 8 Disposal: see section 13

6.5. Additional information

Use appropriate container to avoid environmental contamination.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Protective measures

Advices on safe handling:

Wear personal protection equipment (refer to section 8).

Fire prevent measures:

Keep away from sources of ignition - No smoking.

Advices on general occupational hygiene

When using do not eat, drink, smoke, sniff. Avoid contact with skin, eyes and clothes.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures and storage conditions:

Keep container tightly closed in a cool, well-ventilated place.

Hints on storage assembly:

Nicht mit starken Oxidationsmitteln sowie stark sauren und alkalischen Materialien zusammen lagern. Nicht mit starken Oxidationsmitteln sowie stark sauren und alkalischen Materialien zusammen lagern.

Storage class (TRGS 510, Germany): 10 – Combustible liquids that cannot be assigned to any of the above storage classes

Further information on storage conditions:

Nur in Originalgebinden an einem trockenen Ort, getrennt von Lebensmitteln lagern. Für gute Raumbelüftung sorgen. Unter völligem Lichtausschluss lagern. Nicht unter Schutzgas lagern, da Sauerstoff (Luft) zur Stabilisierung erforderlich ist.

7.3. Specific end use(s)

Recommendation:

Lichthärtende Formulierung zur generativen Herstellung von Gussobjekten in der Präzisionsgießtechnik. Zur Verwendung durch geschultes Fachpersonal.

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SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No data available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

No data available

8.2.2. Personal protection equipment

Eye/face protection:

Eye glasses with side protection EN 166

Skin protection:

Tested protective gloves must be worn EN ISO 374 Suitable material: Breakthrough time: min In the case of wanting to use the gloves again, clean them before taking off and air them well. Breakthrough times and swelling properties of the material must be taken into consideration.

Respiratory protection:

Bei unzureichender Belüftung Atemschutz tragen.

8.2.3. Environmental exposure controls

No data available

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state: Liquid

Colour: red

Odour: ester

flammability: Yes

Safety relevant basis data

Parameter	Value	① Method ② Remark
pH	No data available	
Melting point	No data available	
Freezing point	No data available	
Initial boiling point and boiling range	No data available	
Flash point	> 100 °C	② DIN 51755
Evaporation rate	No data available	
Auto-ignition temperature	No data available	
Upper/lower flammability or explosive limits	No data available	
Vapour pressure	No data available	
Vapour density	No data available	
Density	No data available	
Bulk density	not applicable	
Water solubility	No data available	
Dynamic viscosity	No data available	
Kinematic viscosity	No data available	

9.2. Other information

9.2.1. Information with regard to physical hazard classes

Explosives:

Explosionsgefahren - Das Produkt ist nicht: Explosionsgefährlich.

Oxidizing gases:

Oxidierende Eigenschaften-Das Produkt ist nicht: brandfördernd.

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SECTION 10: Stability and reactivity

10.1. Reactivity

Combustible

10.2. Chemical stability

Das Produkt ist bei Lagerung bei normalen Umgebungstemperaturen stabil.

10.3. Possibility of hazardous reactions

Reagiert mit : starken Oxidationsmitteln, stark alkalischen oder sauren Materialien., starken Oxidationsmitteln, Radikalbildnern, Schwermetallionen.

10.4. Conditions to avoid

Das Produkt härtet unter Einwirkung von sichtbarem und UV-Licht aus. Daher in geschlossenen Behältern unter völligem Lichtausschluss bei 15°C - 28°C aufbewahren.

10.5. Incompatible materials

Es liegen keine Informationen vor.

10.6. Hazardous decomposition products

Es sind keine gefährlichen Zersetzungsprodukte bekannt.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

7,7,9(or 7,9,9)-trimethyl-4,13-dioxo-3,14-dioxa-5,12-diazahehexadecane-1,16-diyl bismethacrylate

CAS No.: 72869-86-4 EC No.: 276-957-5

LD₅₀ dermal: >2,000 mg/kg (Ratte)

LC₅₀ Acute inhalation toxicity (vapour): >5,000 mg/L 1 d (Ratte)

2-hydroxyethyl methacrylate CAS No.: 868-77-9 EC No.: 212-782-2

LD₅₀ oral: 5,564 mg/kg (Ratte)

LC₅₀ Acute inhalation toxicity (vapour): =5,050 mg/L (Rat)

Hydroxypropylmethacrylat CAS No.: 27813-02-1

ATE oral: 300 mg/kg

LD₅₀ dermal: >2,000 mg/kg (Ratte)

LC₅₀ Acute inhalation toxicity (vapour): >5,000 mg/L (Kaninchen)

Acute oral toxicity:

Based on available data, the classification criteria are not met.

Acute dermal toxicity:

Based on available data, the classification criteria are not met.

Acute inhalation toxicity:

Based on available data, the classification criteria are not met.

Skin corrosion/irritation:

Causes skin irritation.

Serious eye damage/irritation:

Causes serious eye irritation.

Respiratory or skin sensitisation:

May cause an allergic skin reaction.

Germ cell mutagenicity:

Based on available data, the classification criteria are not met.

Carcinogenicity:

Based on available data, the classification criteria are not met.

Reproductive toxicity:

Based on available data, the classification criteria are not met.

STOT-single exposure:

Based on available data, the classification criteria are not met.

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STOT-repeated exposure:

Based on available data, the classification criteria are not met.

Aspiration hazard:

Based on available data, the classification criteria are not met.

Additional information:

No data available

11.2. Information on other hazards

No data available

SECTION 12: Ecological information

12.1. Toxicity

7,7,9(or 7,9,9)-trimethyl-4,13-dioxo-3,14-dioxo-5,12-diazaheptadecane-1,16-diyl bismethacrylate

CAS No.: 72869-86-4 EC No.: 276-957-5

EC₅₀: >0.68 mg/L 3 d (Algae/water plant, Daphnia magna)

EC₅₀: 0.21 mg/L 2 d (Algae/water plant)

EC₅₀: >1.2 mg/L 4 d (fish)

2-hydroxyethyl methacrylate CAS No.: 868-77-9 EC No.: 212-782-2

LC₅₀: >100 mg/L 4 d (fish, Oryzias latipes) OECD Prüfrichtlinie 203

EC₅₀: 380 mg/L 2 d (crustaceans, Daphnia magna (Großer Wasserfloh)) OECD- Prüfrichtlinie 202

EC₅₀: 836 mg/L (Algae/water plant, Selenastrum capricornutum (Grünalge))

EC₅₀: 380 mg/L 2 d (crustaceans, Daphnia magna (Big water flea)) OECD- Prüfrichtlinie 202

LC₅₀: 213 - 242 mg/L 4 d (fish, Daphnia magna, Pimephales promelas)

LC₅₀: =227 mg/L 2 d (crustaceans, Pimephales promelas)

Hydroxypropylmethacrylat CAS No.: 27813-02-1

LC₅₀: >100 mg/L 4 d (Oryzias latipes)

EC₅₀: >97.2 mg/L 3 d (Algae/water plant, Pseudokirchneriella subcapitata (Grünalge))

EC₅₀: >97.2 mg/L 3 d (Algae/water plant, Pseudokirchneriella subcapitata (Grünalge)) OECD 201

NOEC: 45.2 mg/L 21 d (Daphnia magna) OECD 202

NOEC: 45.2 mg/L 21 d (Daphnia magna) OECD 202

EC₅₀: >97.2 mg/L 3 d (Algae/water plant, Pseudokirchneriella subcapitata (Grünalge)) OECD 201

NOEC: 45.2 mg/L 21 d (Daphnia magna) OECD 202

1,6-Hexanediol Dimethacrylat CAS No.: 6606-59-3

LC₅₀: 4.5 mg/L (Danio rerio)

EC₅₀: 5.33 mg/L

Phosphinoxid, phenylbis(2,4,6-trimethylbenzoyl)- CAS No.: 162881-26-7 EC No.: 423-340-5

LC₅₀: >0.09 mg/L 4 d (fish)

EC₅₀: >0.26 mg/L 3 d (Algae/water plant, Mikroorganismen)

NOEC: >0.09 mg/L 4 d

Aquatic toxicity:

Very toxic to aquatic life.

12.2. Persistence and degradability

1,6-Hexanediol Dimethacrylat CAS No.: 6606-59-3

Biodegradation: Yes, rapidly

Phosphinoxid, phenylbis(2,4,6-trimethylbenzoyl)- CAS No.: 162881-26-7 EC No.: 423-340-5

Biodegradation: Poorly biodegradable.

Abiotic degradation:

Das Produkt wurde nicht geprüft.

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12.3. Bioaccumulative potential

7,7,9(or 7,9,9)-trimethyl-4,13-dioxo-3,14-dioxo-5,12-diazahexadecane-1,16-diyl bismethacrylate
CAS No.: 72869-86-4 EC No.: 276-957-5

Log K_{ow}: 3.39

12.4. Mobility in soil

Das Produkt wurde nicht geprüft.

12.5. Results of PBT and vPvB assessment

7,7,9(or 7,9,9)-trimethyl-4,13-dioxo-3,14-dioxo-5,12-diazahexadecane-1,16-diyl bismethacrylate
CAS No.: 72869-86-4 EC No.: 276-957-5

Results of PBT and vPvB assessment: —

2-hydroxyethyl methacrylate CAS No.: 868-77-9 EC No.: 212-782-2

Results of PBT and vPvB assessment: —

Hydroxypropylmethacrylat CAS No.: 27813-02-1

Results of PBT and vPvB assessment: —

1,6-Hexanediol Dimethacrylat CAS No.: 6606-59-3

Results of PBT and vPvB assessment: —

Phosphinoxid, phenylbis(2,4,6-trimethylbenzoyl)- CAS No.: 162881-26-7 EC No.: 423-340-5

Results of PBT and vPvB assessment: —

12.6. Endocrine disrupting properties

No data available

12.7. Other adverse effects

Es liegen keine Informationen vor.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

13.1.1. Product/Packaging disposal

Waste codes/waste designations according to EWC/AVV
Directive 2008/98/EC (Waste Framework Directive)

HP 14 Ecotoxic

Waste treatment options

Appropriate disposal / Product:

Consult the appropriate local waste disposal expert about waste disposal.

SECTION 14: Transport information

Land transport (ADR/RID)	Inland waterway craft (ADN)	Sea transport (IMDG)	Air transport (ICAO-TI / IATA-DGR)
14.1. UN number or ID number			
UN 3082	UN 3082	UN 3082	UN 3082
14.2. UN proper shipping name			
WASTE ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.	WASTE ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.	WASTE ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.	WASTE ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
14.3. Transport hazard class(es)			
 9	 9	 9	 9
14.4. Packing group			
III	III	III	III

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Land transport (ADR/RID)	Inland waterway craft (ADN)	Sea transport (IMDG)	Air transport (ICAO-TI / IATA-DGR)
14.5. Environmental hazards			
		 MARINE POLLUTANT	
14.6. Special precautions for user			
Special Provisions: 274 335 375 601 650 Limited quantity (LQ): 5 L Excepted Quantities (EQ): E1 Hazard identification number (Kemler No.): 90 Classification code: M6 Tunnel restriction code: (-)	Special Provisions: 274 335 375 601 650 Limited quantity (LQ): 5 L Excepted Quantities (EQ): E1 Classification code: M6	Special Provisions: 274 335 375 969 Limited quantity (LQ): 5 L Excepted Quantities (EQ): E1 EmS-No.: F-A, S-F	Special Provisions: A97 A158 A197 A215 Limited quantity (LQ): Y964 Excepted Quantities (EQ): E1

14.7. Maritime transport in bulk according to IMO instruments

No data available

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU legislation

Other regulations (EU):

Directive 2012/18/EU on the control of major-accident hazards involving dangerous substances [Seveso-III-Directive], Hazard categories:

- E1 Hazardous to the Aquatic Environment in Category Acute 1 or Chronic 1

15.1.2. National regulations

[DE] National regulations

Störfallverordnung (12. BlmschV)

for substances contained in the product:

Hazard categories:

- E1 Hazardous to the Aquatic Environment in Category Acute 1 or Chronic 1

Water hazard class

WGK:

1 - slightly hazardous to water

15.2. Chemical Safety Assessment

Stoffsicherheitsbeurteilungen für Stoffe in dieser Mischung wurden nicht durchgeführt.

SECTION 16: Other information

* 16.1. Indication of changes

3.2.	Mixtures
14.2.	UN proper shipping name
16.1.	Indication of changes
16.5.	List of relevant hazard statements and/or precautionary statements from sections 2 to 15

16.2. Abbreviations and acronyms

ADN European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways

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ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	Chemical Abstracts Service
CLP	Classification, Labelling and Packaging
DIN	German Institute for Standardization / German Industrial Standard
DNEL	derived no-effect level
EC ₅₀	Effective Concentration 50%
EN	European Standard
EWC	European Waste Catalogue
ICAO	International Civil Aviation Organization
IMDG	International Maritime Dangerous Goods
IMO	International Maritime Organization
ISO	International Standards Organisation
LC ₅₀	Lethal (fatal) Concentration 50%
LD ₅₀	Lethal (fatal) Dose 50%
NFPA	National Fire Protection Association
NOEC	No Observed Effect Concentration
OECD	Organisation for Economic Cooperation and Development
PBT	persistent and bioaccumulative and toxic
PNEC	Predicted No Effect Concentration
REACH	Registration, Evaluation and Authorization of Chemicals
RID	Dangerous goods regulations for transport by rail
TRGS	Technische Regeln für Gefahrstoffe
UN	United Nations

16.3. Key literature references and sources for data

No data available

16.4. Classification for mixtures and used evaluation method according to regulation (EC) No 1272/2008 [CLP]

Hazard classes and hazard categories	Hazard statements	Classification procedure
Skin corrosion/irritation (<i>Skin Irrit. 2</i>)	H315: Causes skin irritation.	Calculation method.
Respiratory or skin sensitisation (<i>Skin Sens. 1</i>)	H317: May cause an allergic skin reaction.	Calculation method.
Serious eye damage/eye irritation (<i>Eye Irrit. 2</i>)	H319: Causes serious eye irritation.	Calculation method.
Hazardous to the aquatic environment (<i>Aquatic Acute 1</i>)	H400: Very toxic to aquatic life.	Calculation method.
Hazardous to the aquatic environment (<i>Aquatic Chronic 3</i>)	H412: Harmful to aquatic life with long lasting effects.	Calculation method.

* 16.5. List of relevant hazard statements and/or precautionary statements from sections 2 to 15

Hazard statements	
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H411	Toxic to aquatic life with long lasting effects.
H413	May cause long lasting harmful effects to aquatic life.

16.6. Training advice

No data available

16.7. Additional information

No data available

* Data changed compared with the previous version.