

# detax



Premium 3D dental resins

# dx 3D US Guide



The background features a dynamic, abstract composition of flowing, liquid-like forms. A central, bright yellow stream flows downwards, surrounded by softer, teal and light green hues that create a sense of depth and movement. The overall effect is organic and fluid.

**detax**

**Materials that matter**



# Welcome to the world of detax

For over 70 years, we have been dedicated to developing high-quality silicones and composites for dentistry and hearing aid acoustics. Our innovative materials empower patients to regain their quality of life and restore their smiles.

## **Ideas are our most important raw materials**

Our passion for developing new products is our driving force – time and again, medical products from Detax set new standards in audio and dental technology.

## **Quality made in Ettlingen**

Not only do we constantly invest in research, but we also manufacture our products ourselves in our factory on the company premises in Ettlingen. This gives us continuous control over what is most important to us in our work: its quality.

## **Partnership to go**

Medical products from Detax are valued in over 100 countries around the world. To ensure safe distribution, Detax works with selected partner companies in the target countries.

## **The best thing about us is the we**

A respectful attitude towards our business partners and our staff is important to us. Friendly appreciation determines the way we treat each other and people outside the company.

Detax is growing and our teams are also expanding, which is why we welcome every application. From initial contact and onboarding to update meetings and further training: We accompany and support every employee in all phases of their working life.

# 3D resins by detax

## denture/C&B



<b>Material type</b>							
<b>Application</b>		Removable denture bases, total prosthesis	Removable denture bases, total prosthesis	Removable partial dentures, flexible	Permanent crowns, denture teeth, Long-term temporary bridges	Temporary crowns & bridges	Individual functional try-ins
<b>Color</b>		Pink-transparent, pink	Pink-transparent, pink, dark reddish pink	Pink-transparent, clear	A1, A2, A3, A3.5, B1, B3, C2, D3, BL	A1, A2, A3	A2
<b>Medical Device Class</b>	<b>MDR</b>	IIa	IIa	IIa	IIa	IIa	IIa
	<b>FDA</b>	II	II	II	II	II	I
	<b>NMPA</b>	-	-	-	-	-	-
	<b>HC</b>	II	II	II	III	II	I






## model



<b>Material type</b>						
<b>Application</b>		Master & working models, situation models, control models	Master & working models, situation models, control models	Working models for thermoforming and aligner technology	Thermoforming models	Gingival masks for dental models
<b>Color</b>		Caramel, grey, light grey, sand	Caramel, grey, sand	Caramel, light tan	Light blue	Gingiva
<b>Medical Device Class</b>	<b>MDR</b>	TEC resin	TEC resin	TEC resin	TEC resin	TEC resin
	<b>FDA</b>	TEC resin	TEC resin	TEC resin	TEC resin	TEC resin
	<b>NMPA</b>	I	-	-	-	I
	<b>HC</b>	TEC resin	TEC resin	TEC resin	TEC resin	TEC resin




retainer/splint/  
surgical guide



<b>Material type</b>						
<b>Application</b>		Direct printing of retainers	Functional splints, retainers, mouthguards, nightguards, bleaching trays	Flexible splints, retainers, mouthguards, nightguards, bleaching trays	Hard splints	Autoclavable surgical guides, orthodontic base components
<b>Color</b>		Clear-transparent	Clear-transparent	Clear-transparent	Clear-transparent	Clear-transparent
<b>Medical Device Class</b>	<b>MDR</b>	-	Ila	Ila	Ila	Ila
	<b>FDA</b>	I	II	II	I	I
	<b>NMPA</b>	-	-	-	TEC resin	TEC resin
	<b>HC</b>	-	II	II	II	II

others



<b>Material type</b>				
<b>Application</b>		Individual impression trays, functional trays, base plates	Orthodontic bracket transfer trays, bleaching trays	Casting technique, burns without residue
<b>Color</b>		Green	Transparent	Red-transparent
<b>Medical Device Class</b>	<b>MDR</b>	I	I	TEC resin
	<b>FDA</b>	I	I	TEC resin
	<b>NMPA</b>	MED resin	-	-
	<b>HC</b>	I	I	TEC resin

**MDR** Medical Device Regulation EU  
**FDA** Food and Drug Administration USA  
**NMPA** National Medical Products Administration China  
**HC** Health Canada

3D Freeprint® Material


# denture/C&B





3D Freeprint® Material

# denture

Light-curing formulation for 3D printing of denture bases and total prosthesis.

 **Colors:**  
pink-transparent,  
pink

 **Wavelength:**  
385 nm

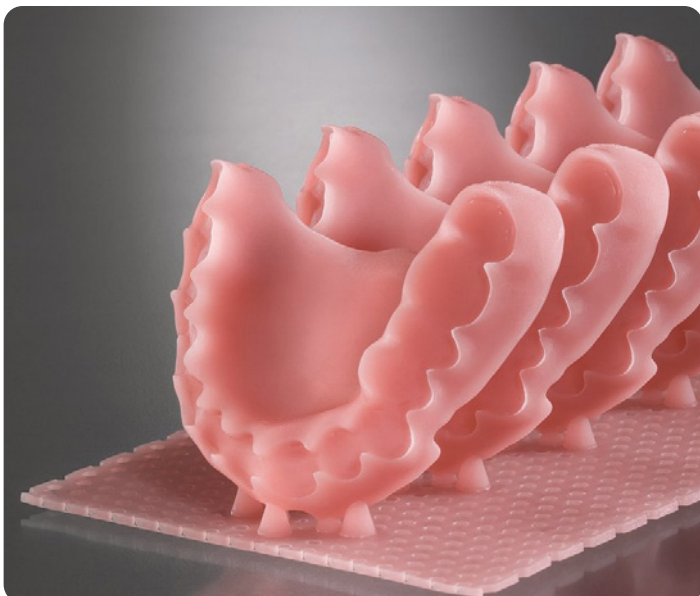
 **Medical Product:**  
Class II

Item No.	Product	Unit	510(k)
02133	Freeprint® denture pink-transparent	500 g	K200461
02171	Freeprint® denture pink-transparent	1.000 g	K200461
02971	Freeprint® denture pink	1.000 g	K200461

Parameters	Standard	
Flexural strength	DIN EN ISO 20795-1 <sup>1)</sup>	> 100 MPa
Flexural modulus	DIN EN ISO 20795-1 <sup>1)</sup>	> 2500 MPa
Water absorption	DIN EN ISO 20795-1 <sup>1)</sup>	< 32 µg/mm <sup>3</sup>
Solubility	DIN EN ISO 20795-1 <sup>1)</sup>	< 1.6 µg/mm <sup>3</sup>
Hardness	-	> 83 Shore D
Biocompatibility	DIN EN ISO 10993-1 <sup>2)</sup>	fulfilled

<sup>1)</sup> Dentistry: Denture resins (in keeping with the standard at room temperature)

<sup>2)</sup> Biological assessment of medical devices – Part 1: Assessment and testing in the context of a risk management system



3D Freeprint® Material

# denture impact

Light-curing formulation for 3D printing of impact resistant denture bases.

- 
**Colors:**  
 pink-transparent, pink,  
 dark reddish pink
- 
**Wavelength:**  
 385 nm
- 
**Medical Product:**  
 Class II

Item No.	Product	Unit	510(k)
04599	Freeprint® denture impact pink-transparent	1.000 g	K200461
04598	Freeprint® denture impact pink	1.000 g	K200461
04732	Freeprint® denture impact dark reddish pink	1.000 g	K200461

Parameters	Standard	
Flexural strength	DIN EN ISO 20795-1 <sup>1)</sup>	> 80 MPa
Flexural modulus	DIN EN ISO 20795-1 <sup>1)</sup>	> 2100 MPa
Water sorption	DIN EN ISO 20795-1 <sup>1)</sup>	< 32 µg/mm <sup>3</sup>
Solubility	DIN EN ISO 20795-1 <sup>1)</sup>	< 1.6 µg/mm <sup>3</sup>
Hardness	-	> 82 Shore-D
Biocompatibility	DIN EN ISO 10993-1 <sup>2)</sup>	fulfilled


<sup>1)</sup> Dentistry: Denture resins (in keeping with the standard at room temperature)  
<sup>2)</sup> Biological assessment of medical devices – Part 1: Assessment and testing in the context of a risk management system





3D Freeprint® Material

# denture flex

Light-curing formulation for 3D printing of flexible partial denture bases.

 **Colors:**  
pink-transparent,  
clear

 **Wavelength:**  
385 nm

 **Medical Product:**  
Class II

Item No.	Product	Unit	510(k)
04701	Freeprint® denture flex pink-transparent	1.000 g	K252430
04702	Freeprint® denture flex clear	1.000 g	K252430

Parameters	Standard	
Elongation	DIN EN ISO 527-1 <sup>1)</sup>	> 20 %
Tensile Strength	DIN EN ISO 527-1 <sup>1)</sup>	> 45 MPa
Water sorption	DIN EN ISO 20795-1 <sup>2)</sup>	< 32 µg/mm <sup>3</sup>
Solubility	DIN EN ISO 20795-1 <sup>2)</sup>	< 1.6 µg/mm <sup>3</sup>
Hardness	-	> 78 Shore D
Biocompatibility	DIN EN ISO 10993-1 <sup>3)</sup>	fulfilled

<sup>1)</sup> Resins: Determination of tensile strength (in keeping with the standard at room temperature)

<sup>2)</sup> Dentistry: Denture resins (in keeping with the standard at room temperature)

<sup>3)</sup> Biological assessment of medical devices – Part 1: Assessment and testing in the context of a risk management system



3D Freeprint® Material

# crown

Light-curing formulation for 3D printing of permanent single crowns, denture teeth and long-term temporary bridges.

**Colors:**  
A1, A2, A3, A3,5, B1, B3, C2, D3, BL

**Wavelength:**  
385 nm

**Medical Product:**  
Class II

Item No.	Product	Unit	510(k)
04365 / 04364	Freeprint® crown A1	500 g / 1.000 g	K222877
04367 / 04366	Freeprint® crown A2	500 g / 1.000 g	K222877
04369 / 04368	Freeprint® crown A3	500 g / 1.000 g	K222877
04751 / 04749	Freeprint® crown A3,5	500 g / 1.000 g	K222877
04371 / 04370	Freeprint® crown B1	500 g / 1.000 g	K222877
04373 / 04372	Freeprint® crown B3	500 g / 1.000 g	K222877
04377 / 04376	Freeprint® crown C2	500 g / 1.000 g	K222877
04379 / 04378	Freeprint® crown D3	500 g / 1.000 g	K222877
04375 / 04374	Freeprint® crown BL	500 g / 1.000 g	K222877

Parameters	Standard	
Flexural strength	DIN EN ISO 10477 <sup>1)</sup>	> 100 MPa
Flexural modulus	DIN EN ISO 10477 <sup>1)</sup>	> 2800 MPa
Water absorption	DIN EN ISO 10477 <sup>1)</sup>	< 40 µg/mm <sup>3</sup>
Solubility	DIN EN ISO 10477 <sup>1)</sup>	< 7.5 µg/mm <sup>3</sup>
Hardness	-	> 50 Barcol
Biocompatibility	DIN EN ISO 10993-1 <sup>2)</sup>	fulfilled

<sup>1)</sup> Crown and veneering resins (in keeping with the standard at room temperature)


<sup>2)</sup> Biological assessment of medical devices – Part 1: Assessment and testing in the context of a risk management system





3D Freeprint® Material

# temp

Light-curing formulation for 3D printing of temporary crowns & bridges and anterior and posterior tooth restorations.

 **Colors:**  
A1, A2, A3

 **Wavelength:**  
385 nm

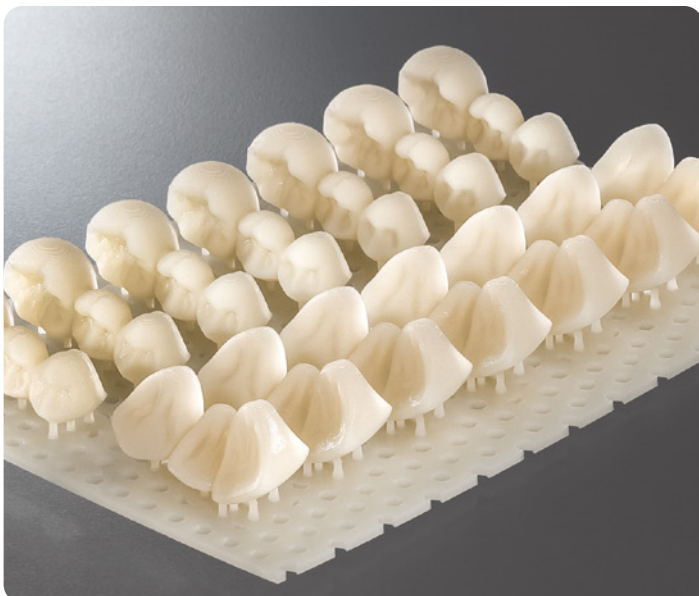
 **Medical Product:**  
Class II

Item No.	Product	Unit	510(k)
02014/02120	Freeprint® temp A1	500 g/1.000 g	K200273
02108/02130	Freeprint® temp A2	500 g/1.000 g	K200273
02119/02131	Freeprint® temp A3	500 g/1.000 g	K200273

Parameters	Standard	
Flexural strength	DIN EN ISO 10477 <sup>1)</sup>	> 100 MPa
Flexural modulus	DIN EN ISO 10477 <sup>1)</sup>	> 2300 MPa
Water absorption	DIN EN ISO 10477 <sup>1)</sup>	< 40 µg/mm <sup>3</sup>
Solubility	DIN EN ISO 10477 <sup>1)</sup>	< 7.5 µg/mm <sup>3</sup>
Hardness	-	> 40 Barcol
Biocompatibility	DIN EN ISO 10993-1 <sup>2)</sup>	fulfilled

<sup>1)</sup> Crown and veneering resins (in keeping with the standard at room temperature)

<sup>2)</sup> Biological assessment of medical devices – Part 1: Assessment and testing in the context of a risk management system



3D Freeprint® Material

# tryin

Light-curing formulation for 3D printing of individual functional try-ins of digitally manufactured denture bases.



**Color:**  
A2



**Wavelength:**  
385 nm



**Medical Product:**  
Class I

Item No.	Product	Unit	FDA Listing
04101	Freeprint® tryin A2	1.000 g	D280112

Parameters	Standard	
Flexural strength	DIN EN ISO 178 <sup>1)</sup>	> 100 MPa
Flexural modulus	DIN EN ISO 178 <sup>1)</sup>	> 2200 MPa
Hardness	-	> 85 Shore D
Biocompatibility	DIN EN ISO 10993-1 <sup>2)</sup>	fulfilled

<sup>1)</sup> Resins: Determination of flexural strength (in keeping with the standard at room temperature)

<sup>2)</sup> Biological assessment of medical devices – Part 1: Assessment and testing in the context of a risk management system





**detax**

**Materials that matter**

3D Freeprint® Material

# retainer/splint/surgical guide





3D Med Material


# dx retainer

Light curing formulation for direct printing of retainers.

- Outstanding biocompatibility
- Optimal balance of strength & flexibility
- Odorless and tasteless
- No discoloration

 **Color:**  
clear-transparent

 **Wavelength:**  
385 nm

 **Medical Product:**  
Class I

Item No.	Product	Unit	FDA Listing
04755	dx retainer	1000 g	D345506
04754	dx retainer	5 kg	D345506

Parameters	Standard	
Flexural strength	DIN EN ISO 20795-2 <sup>1)</sup>	> 40 MPa
Flexural modulus	DIN EN ISO 20795-2 <sup>1)</sup>	> 1000 MPa
Hardness	-	> 75 Shore D
Water absorption	DIN EN ISO 20795-2 <sup>1)</sup>	< 32 µg/mm <sup>3</sup>
Solubility	DIN EN ISO 20795-2 <sup>1)</sup>	< 5 µg/mm <sup>3</sup>
Biocompatibility	DIN EN ISO 10993-1 <sup>2)</sup>	fulfilled

<sup>1)</sup> Dentistry: Orthodontic resins (in keeping with the standard at room temperature)


<sup>2)</sup> Biological assessment of medical devices – Part 1: Assessment and testing in the context of a risk management system





3D Freeprint® Material

# splintmaster taff & flex

Light-curing formulation for 3D printing of flexible splints, retainers, mouthguards, nightguards and bleaching trays. In two levels of flexibility: taff – for functional splints, flex – for flexible splints.

 **Color:**  
clear-transparent

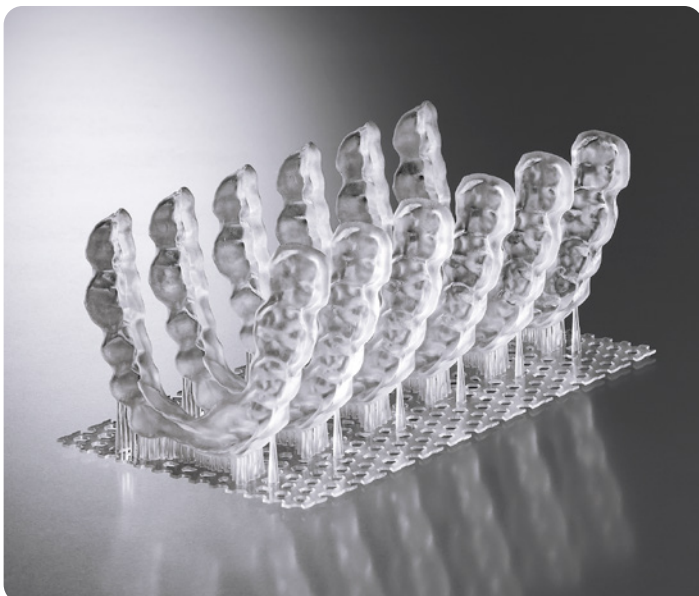
 **Wavelength:**  
385 nm

 **Medical Product:**  
Class II

Item No.	Product	Unit	510(k)
04442	Freeprint® splintmaster taff	1.000 g	K232448
04441	Freeprint® splintmaster flex	1.000 g	K232448


Parameters	Standard	taff / flex
Tensile strength	DIN EN ISO 527-1 <sup>1)</sup>	> 40 MPa / > 25 MPa
Tensile elongation	DIN EN ISO 527-1 <sup>1)</sup>	> 20 % / > 50 %
Tear propagation resistance	DIN EN ISO 34-1 <sup>2)</sup>	> 140 N/mm / > 110 N/mm
Hardness	–	> 75 Shore D / > 65 Shore D
Water absorption	DIN EN ISO 20795-2 <sup>3)</sup>	< 32 µg/mm <sup>3</sup> / < 32 µg/mm <sup>3</sup>
Solubility	DIN EN ISO 20795-2 <sup>3)</sup>	< 5 µg/mm <sup>3</sup> / < 5 µg/mm <sup>3</sup>
Biocompatibility	DIN EN ISO 10993-1 <sup>4)</sup>	fulfilled / fulfilled


<sup>1)</sup> Resins: Determination of tensile strength (in keeping with the standard at room temperature)  
<sup>2)</sup> Thermoplastic elastomers: Determination of tear propagation resistance (in keeping with the standard at room temperature)  
<sup>3)</sup> Dentistry: Orthodontic resins (in keeping with the standard at room temperature)  
<sup>4)</sup> Biological assessment of medical devices – Part 1: Assessment and testing in the context of a risk management system




# 3D Freeprint® Material splint 2.0

Light-curing formulation for 3D printing of hard splints.

 **Color:**  
clear-transparent

 **Wavelength:**  
385 nm

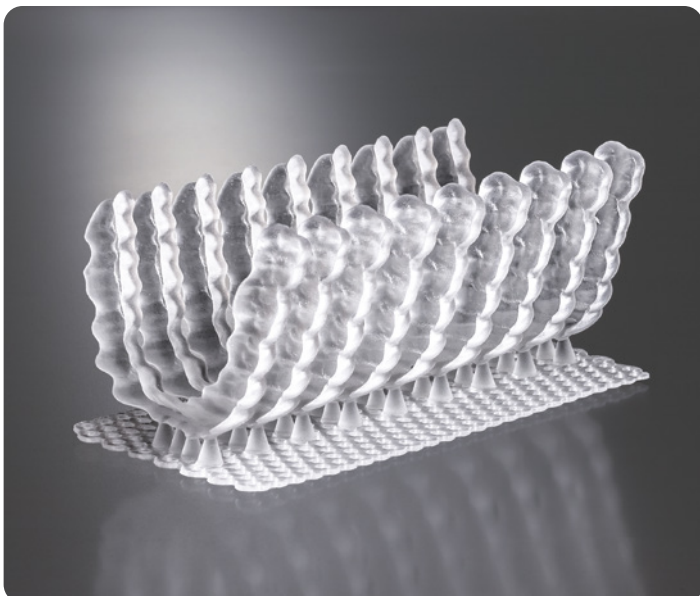
 **Medical Product:**  
Class I

Item No.	Product	Unit	FDA Listing
02076	Freeprint® splint 2.0	1.000 g	D280112

Parameters	Standard	
Flexural strength	DIN EN ISO 20795-2 <sup>1)</sup>	> 80 MPa
Flexural modulus	DIN EN ISO 20795-2 <sup>1)</sup>	> 2000 MPa
Water absorption	DIN EN ISO 20795-2 <sup>1)</sup>	< 32 µg/mm <sup>3</sup>
Solubility	DIN EN ISO 20795-2 <sup>1)</sup>	< 5 µg/mm <sup>3</sup>
Hardness	-	> 80 Shore D
Biocompatibility	DIN EN ISO 10993-1 <sup>2)</sup>	fulfilled

<sup>1)</sup> Dentistry: Orthodontic resins (in keeping with the standard at room temperature)


<sup>2)</sup> Biological assessment of medical devices – Part 1: Assessment and testing in the context of a risk management system





3D Freeprint® Material

# ortho

Light-curing formulation for 3D printing of autoclavable base parts for orthodontic appliances, surgical guides and X-ray templates.

 **Color:**  
clear-transparent

 **Wavelength:**  
385 nm

 **Medical Product:**  
Class I

Item No.	Product	Unit	FDA Listing
04095	Freeprint® ortho	1.000 g	D280112

Parameters	Standard	
Flexural strength	DIN EN ISO 20795-2 <sup>1)</sup>	> 75 MPa
Flexural modulus	DIN EN ISO 20795-2 <sup>1)</sup>	> 1650 MPa
Water absorption	DIN EN ISO 20795-2 <sup>1)</sup>	< 32 µg/mm <sup>3</sup>
Solubility	DIN EN ISO 20795-2 <sup>1)</sup>	< 5 µg/mm <sup>3</sup>
Hardness	-	> 82 Shore D
Biocompatibility	DIN EN ISO 10993-1 <sup>2)</sup>	fulfilled

<sup>1)</sup> Dentistry: Orthodontic resins (in keeping with the standard at room temperature)

<sup>2)</sup> Biological assessment of medical devices – Part 1: Assessment and testing in the context of a risk management system



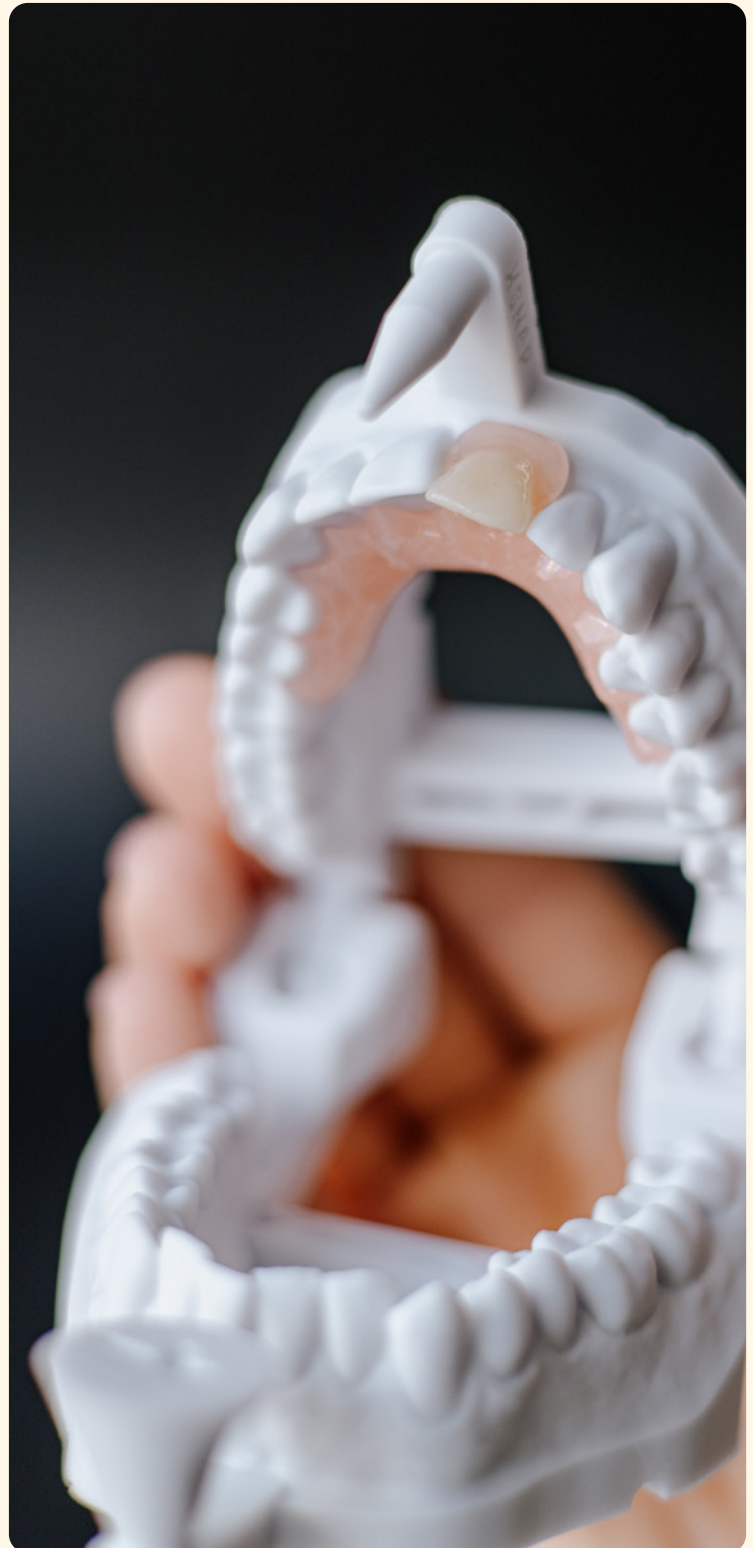
The background features a dynamic, abstract composition of flowing, organic shapes. A prominent, bright yellow shape curves from the top left towards the center, while a teal-green shape flows from the top right towards the center. The overall effect is one of movement and fluidity, with soft gradients and highlights that suggest a liquid or fabric-like texture.

**detax**

**Materials that matter**


3D Freeprint® Material


# model



# 3D Freeprint® Material model 2.0

Light-curing formulation for 3D printing of master and working models, situation models, control models.

 **Colors:**  
caramel, light grey,  
grey, sand, white

 **Wavelength:**  
380 – 405 nm

 **Technical  
Product**

Item No.	Product	Unit
02850	Freeprint® model 2.0 caramel	1.000 g
02099	Freeprint® model 2.0 light grey	1.000 g
02177	Freeprint® model 2.0 grey	1.000 g
02128	Freeprint® model 2.0 sand	1.000 g
02148	Freeprint® model 2.0 white*	1.000 g

\* not THF-MA free

Parameters	Standard	
Flexural strength	DIN EN ISO 178 <sup>1)</sup>	> 80 MPa
Flexural modulus	DIN EN ISO 178 <sup>1)</sup>	> 1700 MPa
Hardness	–	> 84 Shore D


<sup>1)</sup> Resins: Determination of flexural strength (in keeping with the standard at room temperature)




3D Freeprint® Material

# model pro

Light-curing formulation for 3D printing of master and working models, situation models, control models.

 **Colors:**  
caramel, grey,  
light grey, sand

 **Wavelength:**  
380 – 405 nm

 **Technical Product**

Item No.	Product	Unit
04440 / 02585	Freeprint® model pro caramel	1.000 g / 5 kg
04438 / 02574	Freeprint® model pro grey	1.000 g / 5 kg
02546 / 02558	Freeprint® model pro light grey	1.000 g / 5 kg
04439 / 02579	Freeprint® model pro sand	1.000 g / 5 kg

Parameters	Standard	
Flexural strength	DIN EN ISO 178 <sup>1)</sup>	> 90 MPa
Flexural modulus	DIN EN ISO 178 <sup>1)</sup>	> 2000 MPa
Hardness	–	> 82 Shore D

<sup>1)</sup> Resins: Determination of flexural strength (in keeping with the standard at room temperature)



### 3D Tec Material

# dx model basic

Light-curing formulation for 3D printing of working models, especially for thermoforming and aligner technology.

- High temperature resistance
- Good surface hardness
- Short post-processing
- Suitable for hollow models



**Colors:**  
caramel, light tan



**Wavelength:**  
380 – 405 nm



**Technical Product**



REF	Product	Unit
04734	dx model basic caramel	1000 g*
04735	dx model basic caramel	5 kg*
04733	dx model basic caramel	200 kg*
04737	dx model basic light tan	1000 g*
04738	dx model basic light tan	5 kg*
04736	dx model basic light tan	200 kg*

\* Minimum order quantity 500 kg

Parameters	Standard	
Flexural strength	DIN EN ISO 178 <sup>1)</sup>	> 75 MPa
Flexural modulus	DIN EN ISO 178 <sup>1)</sup>	> 2000 MPa
Hardness	–	> 80 Shore D

<sup>1)</sup> Resins: Determination of flexural strength (in keeping with the standard at room temperature)




3D Freeprint® Material

# model T

Light-curing formulation for 3D printing of thermoforming models.

 **Color:**  
light blue

 **Wavelength:**  
380 – 405 nm

 **Technical Product**

Item No.	Product	Unit
02332	Freeprint® model T 385	1.000 g

Parameters	Standard	
Working temperature for thermoforming sheets	-	≤ 195 °C
Flexural strength	DIN EN ISO 178 <sup>1)</sup>	> 80 MPa
Flexural modulus	DIN EN ISO 178 <sup>1)</sup>	> 1700 MPa
Hardness	-	> 83 Shore D

<sup>1)</sup> Resins: Determination of flexural strength (in keeping with the standard at room temperature)




3D Freeprint® Material

# gingiva

Light-curing formulation for 3D printing of flexible gingival masks for dental models.

 **Color:**  
gingiva

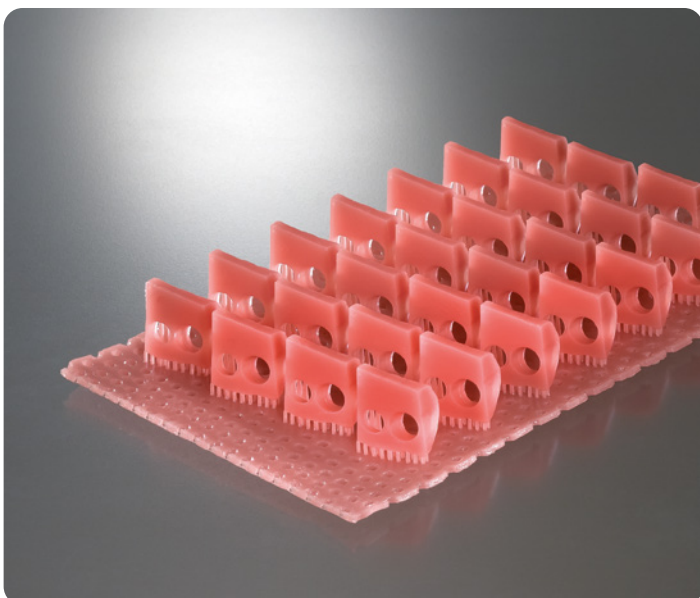
 **Wavelength:**  
380 – 405 nm

 **Technical Product**

Item No.	Product	Unit
02820	Freeprint® gingiva	500 g
02843	Freeprint® gingiva	1.000 g

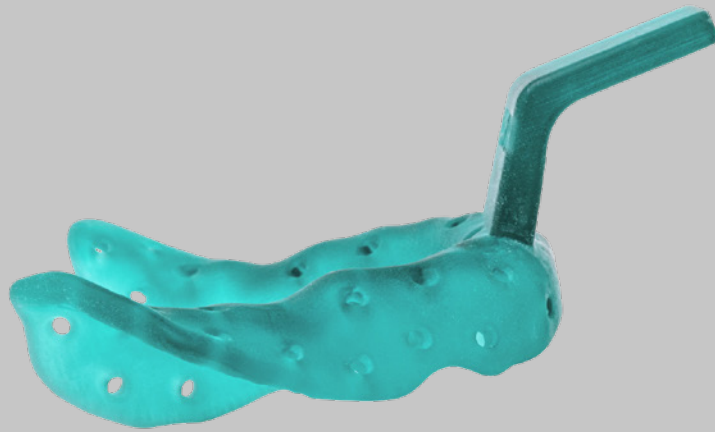
Parameters	Standard	
Tensile strength	DIN EN ISO 527-1 <sup>1)</sup>	> 3 MPa
Tensile elongation	DIN EN ISO 527-1 <sup>1)</sup>	> 90 %
Hardness	–	> 70 Shore A

<sup>1)</sup> Resins: Determination of tensile strength (in keeping with the standard at room temperature)



3D Freeprint® Material

# tray/ibt/cast





3D Freeprint® Material

# tray 2.0

Light-curing formulation for 3D printing of individual impression and functional trays, base plates.

 **Color:**  
green

 **Wavelength:**  
380 – 405 nm

 **Medical Product:**  
Class I

Item No.	Product	Unit	FDA Listing
02505	Freeprint® tray 2.0	1.000 g	A788436
04624	Freeprint® tray 2.0	5 kg	A788436

Parameters	Standard	
Flexural strength	DIN EN ISO 178 <sup>1)</sup>	> 90 MPa
Flexural modulus	DIN EN ISO 178 <sup>1)</sup>	> 1900 MPa
Hardness	–	> 84 Shore D
Biocompatibility	DIN EN ISO 10993-1 <sup>2)</sup>	fulfilled

<sup>1)</sup> Resins: Determination of flexural strength (in keeping with the standard at room temperature)

<sup>2)</sup> Biological assessment of medical devices – Part 1: Assessment and testing in the context of a risk management system





3D Freeprint® Material

ibt

Light-curing formulation for 3D printing of flexible orthodontic bracket transfer trays and bleaching trays.

 **Color:**  
transparent

 **Wavelength:**  
385 nm

 **Medical Product:**  
Class I

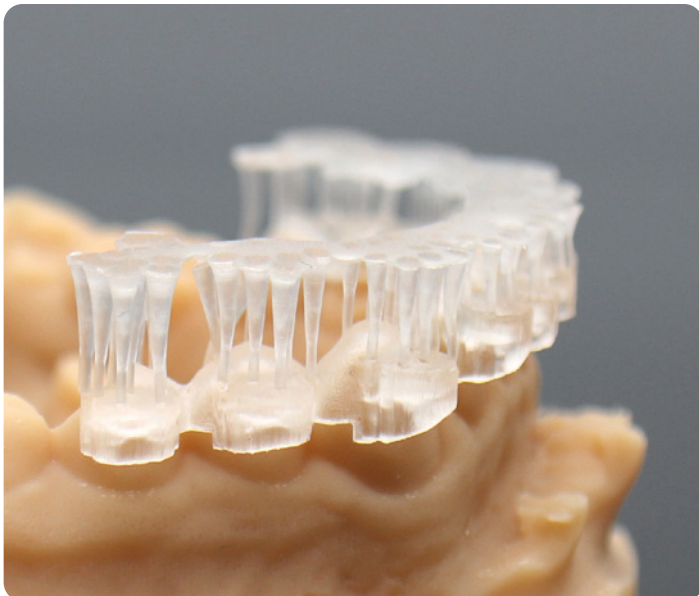
Item No.	Product	Unit	FDA Listing
04249	Freeprint® ibt	1.000 g	A788436

Parameters	Standard	
Tensile strength	DIN EN ISO 527-1 <sup>1)</sup>	> 8 MPa
Tensile elongation	DIN EN ISO 527-1 <sup>1)</sup>	> 60 %
Tear propagation resistance	DIN EN ISO 34-1 <sup>2)</sup>	> 35 N/mm
Hardness	-	> 90 Shore A
Biocompatibility	DIN EN ISO 10993-1 <sup>3)</sup>	fulfilled

<sup>1)</sup> Resins: Determination of tensile strength (in keeping with the standard at room temperature)

<sup>2)</sup> Thermoplastic elastomers: Determination of tear propagation resistance (in keeping with the standard at room temperature)


<sup>3)</sup> Biological assessment of medical devices – Part 1: Assessment and testing in the context of a risk management system




3D Freeprint® Material

# cast 2.0

Light-curing formulation for 3D printing of high-precision casting objects.

 **Color:**  
red-transparent

 **Wavelength:**  
380 – 405 nm

 **Technical Product**

Item No.	Product	Unit
02548	Freeprint® cast 2.0	500 g
02632	Freeprint® cast 2.0	1.000 g

Parameters	Standard	
Flexural strength	DIN EN ISO 178 <sup>1)</sup>	> 70 MPa
Flexural modulus	DIN EN ISO 178 <sup>1)</sup>	> 1700 MPa
Bakeout temperature	–	1 h @ 800 °C
Combustion residue	–	< 0.1%

<sup>1)</sup> Resins: Determination of flexural strength (in keeping with the standard at room temperature)





# dx validation printer matrix US (385 nm)

	denture/C&B			retainer/splint/surgical guide					model					tray/bt/cast				
	denture impact	denture lock	denture crown	denture temp	denture tryin	retainer	retainer max	retainer flex	splint 2.0	ortho	model 2.0	model pro	model basic	modelIT	grgiva	tray 2.0	bt	cast 2.0
<b>ivoclar</b>																		
PrograPrint PR5																		
<b>MICROLAY</b>																		
Versus																		
<b>5</b> Gildewell																		
Fastprint.io																		
<b>X</b> LuxCreo																		
iLux Pro Dental																		
<b>MICRAFT</b>																		
Prime/Hyper Series																		
Ultra Series																		
Alpha																		
<b>HER-CLEAVE</b>																		
A2D																		
A2D HD																		
A3D																		
Chairside																		
<b>W2P</b>																		
SoftFlex																		
<b>Qualification</b>	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●

Date: 04/2026

● validated ● in process

# dx validation printer matrix US (405 nm)

	denture/C&B				retainer/splint/surgical guide				model				tray/bt/cast			
<b>formlabs</b>																
Form 4B	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
<b>RAYSHAPE</b>																
Edge E2	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Edge Mini	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
<b>MICROLAY</b>																
Eye Pro																
<b>Aidite</b>																
CPD-100	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
<b>phrozen</b>																
Sonic-4K	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
<b>SHINING 3D</b> DENTAL																
Accu-Fab LAD	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Accu-Fab CEL	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Accu-Fab D15	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
<b>3M</b> <b>MTC</b>																
Meccanitecore																
<b>Qualification</b>	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●

Date: 04/2026






● validated ● in process

# dx validation printer matrix US

	denture/C&B	retainer/splint/surgical guide	model	tray/bt/cast
<b>MNK-Optik</b>				
Oroflash G71 N2	●	●	●	●
NK Flash 250/500	●	●	●	●
NK Flash 150	●	●	●	●
<b>ASIGA</b>				
Asiga Cure	●	●	●	●
<b>rapidshape</b>				
Cure, RSCure, ProCure	●	●	●	●
RS Cure XL	●	●	●	●
<b>straumann</b>				
P-Cure	●	●	●	●
<b>dentalfarm</b>				
Photopel	●	●	●	●
<b>Gildewell</b>				
ILCD				●
<b>LuxCreo</b>				
ILCP	●	●		
<b>Qualification</b>	● validated	● validated	● validated	● validated
	● in process			

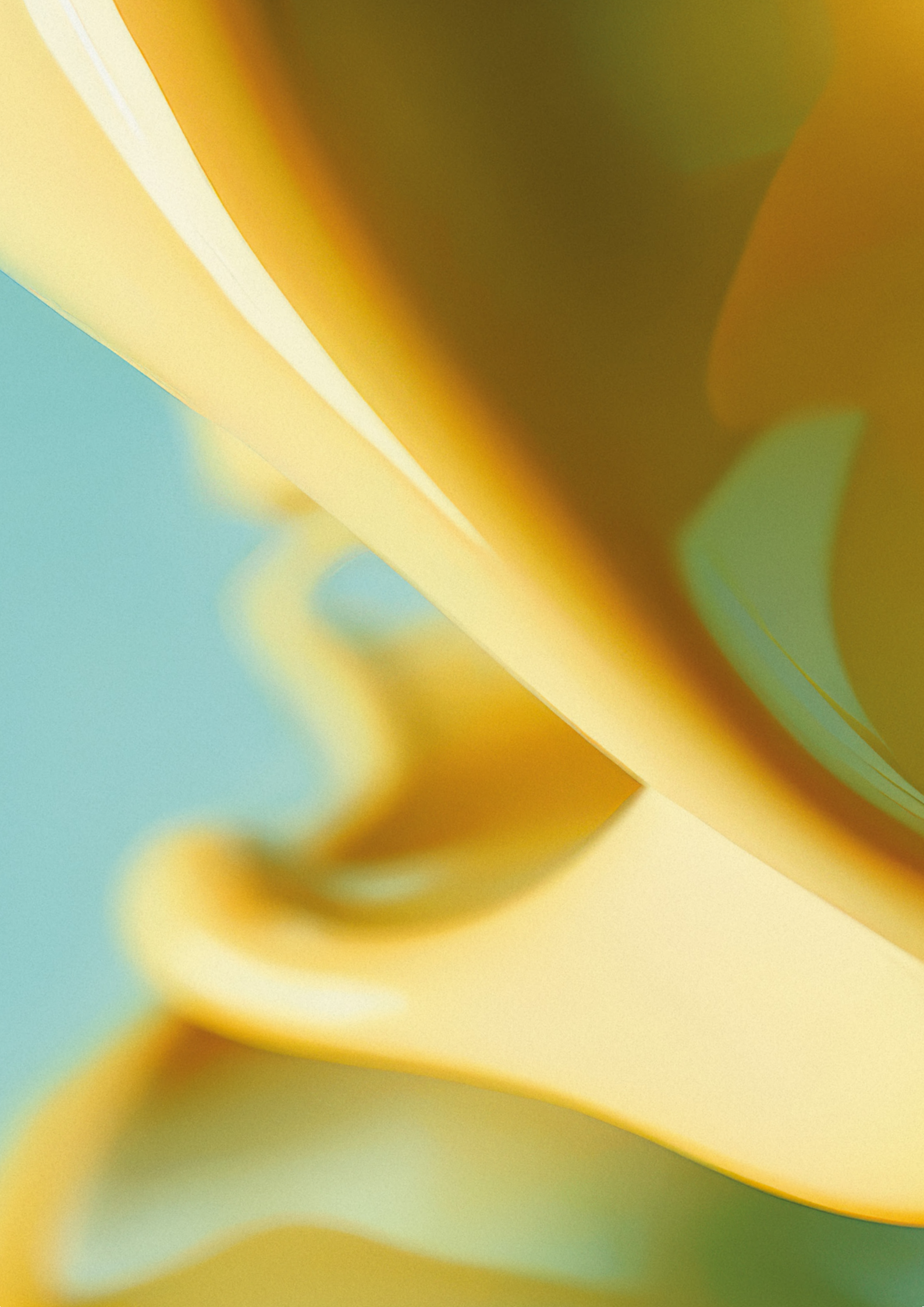
Date: 04/2026

# dx validation curing matrix US

	denture/C&B	retainer/splint/surgical guide	model	tray/bt/cast
 ITC				
BB-Cure				
BB-Cure N				
 phrozen				
Phrozen Cure				
<b>ivoclar</b>				
ProjetPrint Cure				
<b>formlabs</b> 				
Form Cure (2nd Generation)				
Form Cure				
 Heraeus				
PCU Pro				
PCU 3.0				
 Cure				
PCU LED N2				
<b>SHINING 3D DENTAL</b>				
FabCure				
<b>Qualification</b>	● validated	● in process	● validated	● in process

Date: 04/2026







detax

Follow us on  
LinkedIn



## Connect with us

**detax materials, Inc.**

1901 Avenue of the Stars Ste 700 • Los Angeles, CA 90067

C +1 (949) 560 7017 • E [Veronika.Perrone@detax.com](mailto:Veronika.Perrone@detax.com) • [detax.com](http://detax.com)

04/2026

